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**JEM series three phase
asynchronous motor**

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Introduction

Efficiency of JEM series 3 phase asynchronous motor complies to IEC 60034-30 -1: 2014 (50Hz).

JEM series three phase asynchronous motor adopts cast iron house, low-loss silicon steel sheet and high purity copper wire, has advantages such as high efficiency , low vibration and noise, low temperature rise, high compatibility, high reliability, strong structure etc. This series motors are suitable to drive all kinds of general purpose machines such as compressors, ventilators, pumps, etc., with continuous duty (S1), constant or various speed. And widely used in petrol chemical, pulp&paper, cement, steel, mining and water treatment etc.

Features

- Frame material: Cast Iron
- Standard color: RAL 5001 (Blue green)
- Rated power output: 0.18kW~315kW.
- Rated frequency: 50Hz.
- Connection: Below 4kW :"Y" Connection:, 4kW or above:"△" Connection.
- Duty: S1 or customer Specified.
- Optimized compact style construction.
- Standard mounting construction according to IEC 60034-7: IM B3, IM B5, IM B35 , IM B14 , IM B34 and etc.
- All motors are designed to IP55 degree of protection (IEC 60034-5), and higher protection degree (IP68 the highest) is available by customers' request
- Re-greasing devices for frame size 280 and above as standard, and for frame size 100 ~ 250 as option.
- Insulation system is designed for temperature class 155 (F). At rated output with line-fed operation, the motors can be used in temperature class 130 (B).
- Self ventilated motors with radial-flow fans (cooling method IC 411 according to IEC 60034-6) as standard, forced air cool with external separately driven fans as option.

Working environment

-20°C ≤ T ≤ 20 °C: 100%

20°C < T ≤ 30 °C: 95%

30°C < T ≤ 40 °C: 55%

Degrees of motor protection IP55 (IEC 60034-5).

Altitude shall not exceed 1000m above sea-level (IEC 60034-1).

Allowed air temperature between -20 °C and 40 °C (IEC 60034-1).

Permitted relative humidity:

-20 °C ≤ T ≤ 20 °C: 100 %

20 °C < T ≤ 30 °C: 95 %

30 °C < T ≤ 40 °C: 55 %

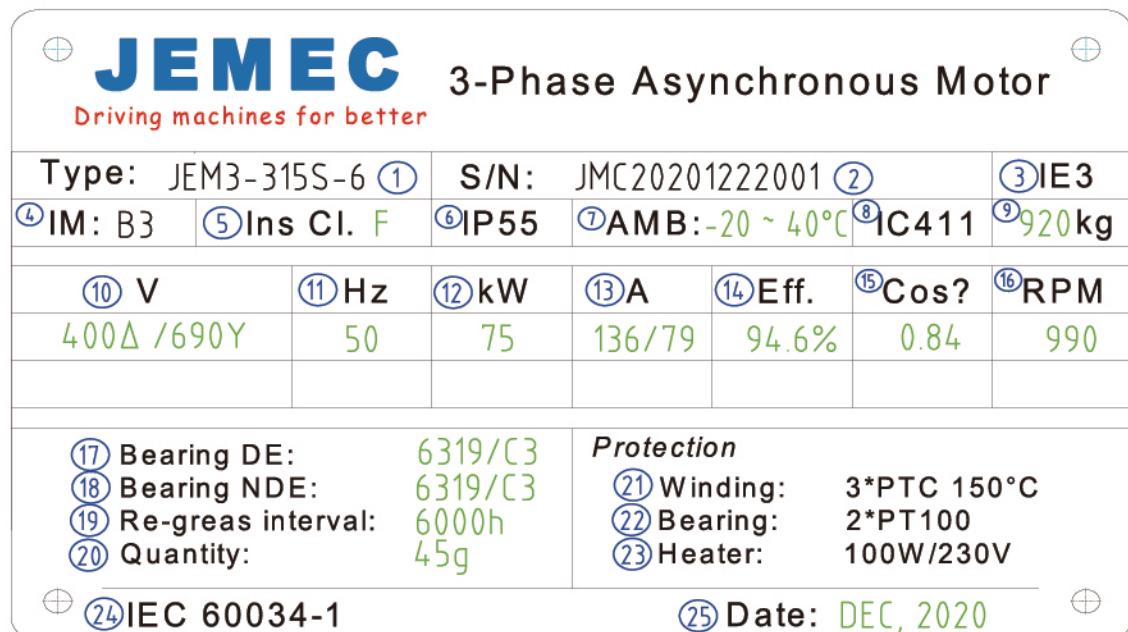
For higher coolant temperatures and/or site altitudes higher than 1000 m above sea level, the specified motor output must be reduced by using the factor k_{HT} . The results in an admissible output

(P_{adm}) of the motor: $P_{adm} = P_{rated} \cdot k_H$

Ambient temperature	Factor k_{HT} for different side altitudes and / or coolant temperature							
	Site altitude above sea level							
	1000 m	1500 m	2000m	2500 m	3000 m	3500 m	4000 m	
<30°C	1.07	1.04	1.00	0.96	0.92	0.88	0.82	0.82
30 ~ 40 °C	1.00	0.97	0.94	0.90	0.86	0.82	0.77	0.77
45 °C	0.96	0.93	0.9	0.86	0.82	0.79	0.74	0.74
50°C	0.92	0.89	0.86	0.83	0.79	0.75	0.71	0.71
55 °C	0.87	0.84	0.82	0.78	0.75	0.71	0.67	0.67
60 °C	0.82	0.79	0.77	0.74	0.70	0.67	0.63	0.63

Reference standards

Title	IEC standard
Rotating electrical machines – Part 1: Rating and performance	IEC 60034-1
Rotating electrical machines – Part 2-1: Standard methods for determining	IEC 60034-2-1
Rotating electrical machines – Part 5: Degrees of protection provided by the integral design of rotating electrical machines (IP code) - Classification	IEC 60034-5
Rotating electrical machines – Part 6: Methods of cooling (IC Code)	IEC 60034-6
Rotating electrical machines – Part 7: Classification of types of construction, mounting arrangements and terminal box position (IM Code)	IEC 60034-7
Rotating electrical machines – Part 8: Terminal markings and direction of rotation	IEC 60034-8
Rotating electrical machines – Part 9: Noise limits	IEC 60034-9
Rotating electrical machines – Part 14: Mechanical vibration of certain machines with shaft heights 56 mm and higher – Measurement, evaluation and limits of vibration severity	IEC 60034-14
Rotating electrical machines – Part 1: Frame numbers 56 to 400 and flange numbers 55 to 1080	IEC 60072-1
Electrical insulation – Thermal evaluation and designation	IEC 60085
Classification of environmental conditions Part 2-1: Environmental conditions appearing in nature – Temperature and humidity	IEC 60721-2-1
Standard voltages	IEC 60038
Rotating electrical machines – Part 12:Starting performance of single-speed three-phase cage inductiong motors	IEC 60034-12
Rotating electrical machines -Part 30-1: Efficiency classes of line operated AC motors (IE code)	IEC 60034-30-1



1	Type	14	Efficiency
2	Series number	15	Power factor
3	Efficiency class	16	Rated speed
4	Type of construction	17	Bearing at drive end
5	Insulation class	18	Bearing at non-drive end
6	Degree of protection	19	Re-grease time interval
7	Ambient temperature	20	Re-grease quantity
8	Weight	21	Thermistors in winding
9	Cooling method	22	Thermistors for bearing
10	Rated voltage	23	Anti-condensation heater
11	Frequency	24	Standard
12	Rated power	25	Manufacturing time
13	Rated current		

Construction and mounting type

结构型式 Construction type	机座带底脚, 端盖无法兰 With feet and without flange on the end-shield (DE)						
	安装型式 Mounting type	IM B3	IM B6	IM B7	IM B8	IM V5	IM V6
示意图 Diagram							

结构型式 Construction type	机座不带底脚, 端盖有法兰 Without feet and with flange on the end-shield (DE)			机座带底脚, 端盖有法兰 With feet and with flange on the end-shield (DE)			
	安装型式 Mounting type	IM B5	IM V1	IM V3	IM B35	IM V15	IM V35
示意图 Diagram							

结构型式 Construction type	机座不带底脚, 端盖有标准小法兰 Without feet and with C-flange on the end-shield (DE)			机座带底脚, 端盖有标准小法兰 With feet and with C-flange on the end-shield (DE)			
	安装型式 Mounting type	IM B14	IM V18	IM V19	IM B34	IM V17	IM V37
示意图 Diagram							

Degree of protection

All motors are designed to IP55 degree of protection (IEC 60034-5), and higher protection degree (IP68 the highest) is available by customers' request

The IP code consists of IP code letters and two obligatory digits, meaning:

The first digit (protection from introduction of solid foreign matter)		The second digit (protection against penetration of water and its harmful effects)	
IP	Definition	IP	Definition
0	No protection	0	No protection
1	Diameter >= 50mm	1	Dropping vertically
2	Diameter >= 12.5mm	2	Dropping (up to 15°)
3	Diameter >= 2.5mm	3	Sprayed
4	Diameter >= 1.0mm	4	Splashed
5	Limited protection against dust	5	In stream
6	Dust tight	6	In strong steam
		7	Under short-time immersion
		8	Under permanent immersion

Noise

The noise of JEM series motor conform to IEC60039-9 "Noise Limits". It is specified measuring-surface sound power level L_{WfA} in dB (A). This is the spatial mean value of the sound power levels measured on the measuring surface. The measuring surface is a cube 1 m away from the motor surface.

Please refer to the Technical data table for the actual noise value.

Vibration

The rotors of JEM series motors are all dynamically balanced to severity grade A using a half key.

The effective vibration values for unloaded motors not exceed grad A in table below. If there's special vibration requirements, the rotors are balanced to severity grade B.

Grade	frame size	80≤H≤132		H>132	
		Vibration value	Seff	Veff	Seff
			(μm)	(mm/s)	(μm)
A	Free suspension	45	2.8	45	2.8
	Rigid mounting	-	-	37	2.3
B	Free suspension	18	1.1	29	1.8
	Rigid mounting	-	-	24	1.5

Note:

Seff = effective vibration displacement

Veff = effective vibration velocity

Bearing system

JEM1 series motors are supplied with the ball bearing as standard. These bearings are either of the sealed or re-greaseable type.;

For FS80 ~ 160, the floating bearings are assembled;

for FS180 ~ 355, floating bearing at DE, and fixed bearing at NDE assembled;

As standard, Frame size 80 ~ 132 motors are not with regreasing device, but 160 and above motors with regreasable bearing and regreasing device. If necessary, 100 ~ 250 motor can be configured with regreasable bearing and regreasing device.

Bearing size (IE1~IE3)

Frame size	Driving end		Non-driving end	
	2 Pole	4 ⁺ Pole	2 Pole	4 ⁺ Pole
80	6204ZZ/C3	6204ZZ/C3	6204ZZ/C3	6204ZZ/C3
90	6205ZZ/C3	6205ZZ/C3	6205ZZ/C3	6205ZZ/C3
100	6206ZZ/C3	6206ZZ/C3	6206ZZ/C3	6206ZZ/C3
112	6306ZZ/C3	6306ZZ/C3	6306ZZ/C3	6306ZZ/C3
132	6308ZZ/C3	6308ZZ/C3	6308ZZ/C3	6308ZZ/C3
160	6309/C3	6309/C3	6309/C3	6309/C3
180	6311/C3	6311/C3	6311/C3	6311/C3
200	6312/C3	6312/C3	6312/C3	6312/C3
225	6313/C3	6313/C3	6313/C3	6313/C3
250	6314/C3	6314/C3	6314/C3	6313/C3
280	6314/C3	6317/C3	6314/C3	6314/C3
315	6317/C3	6317/C3	6317/C3	6317/C3
355	6319/C3	6322/C3	6319/C3	6322/C3

Bearing size(IE4)

Frame size	Driving end		Non-driving end	
	2 Pole	4 ⁺ Pole	2 Pole	4 ⁺ Pole
80	6204ZZ/C3	6204ZZ/C3	6204ZZ/C3	6204ZZ/C3
90	6205ZZ/C3	6205ZZ/C3	6205ZZ/C3	6205ZZ/C3
100	6206ZZ/C3	6206ZZ/C3	6206ZZ/C3	6206ZZ/C3
112	6306ZZ/C3	6306ZZ/C3	6306ZZ/C3	6306ZZ/C3
132	6308ZZ/C3	6308ZZ/C3	6308ZZ/C3	6308ZZ/C3
160	6309/C3	6309/C3	6309/C3	6309/C3
180	6311/C3	6311/C3	6311/C3	6311/C3
200	6312/C3	6312/C3	6312/C3	6312/C3
225	6313/C3	6314/C3	6313/C3	6313/C3
250	6314/C3	6314/C3	6314/C3	6314/C3
280	6314/C3	6317/C3	6314/C3	6317/C3
315	6317/C3	6317/C3	6317/C3	6317/C3
355	6319/C3	6322/C3	6319/C3	6322/C3

Note:

ZZ——Double shielded bearing

The table above shows standard bearing sizes , alternative bearings are available if required.

Regreasing interval and grease quantity (Horizontal installation)

Frame size	2p		4p		6p		8p	
	Interval (h)	Quantity (g)						
160	2000	20	3000	20	3000	20	3000	20
180	2000	20	3000	20	3000	20	3000	20
200	2000	25	3000	25	3000	25	3000	25
225	2000	25	3000	25	3000	25	3000	25
250	2000	30	3000	30	3000	30	3000	30
280	3000	30	4000	40	4000	40	4000	40
315	3000	40	4000	45	6000	45	6000	45
355	3000	45	4000	60	6000	60	6000	60

Note:

If the coolant temperature is increased by 10 K, the grease lifetime and regreasing interval are halved.

Bearing lifetime (nominal lifetime)

Generally, the bearing lifetime is defined by the bearing size, the bearing load, the operating condition, the speed and the grease lifetime. The nominal bearing lifetime of JEM1 series motor is defined according standardized calculation procedures (ISO 281) and is reached or even exceeded for 90% of the bearings when the motors are operated in compliance with the data provide in the catalog.

The bearing lifetime of motors with horizontal type of construction is at least 40,000 hours if there is no additional axial loading at the coupling output and at least 20,000 hours with the maximum admissible loads. This assumes that the motor is operated at 50Hz.

When the motor runs outside of normal conditions, the bearing life will be reduced, such as the following conditions.

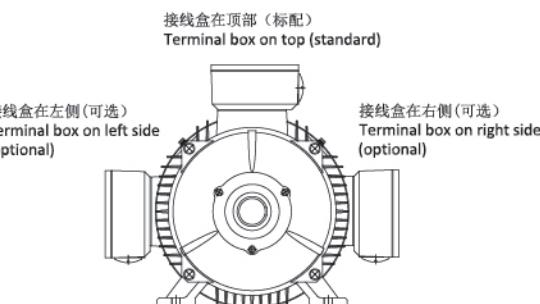
■ When motor runs beyond the rated speed, the increase of motor vibration will result in the extra radial and axial force on bearing.

This will reduce the life of bearing;

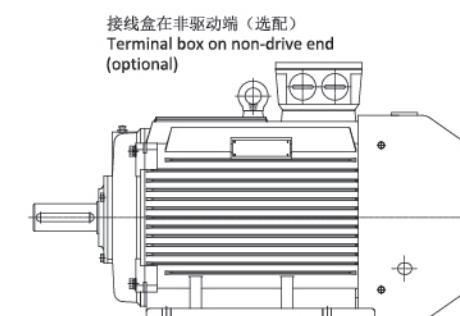
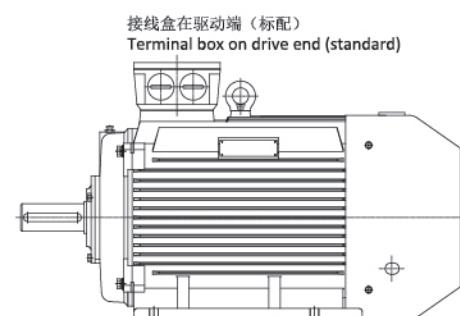
■ When the motor vibration increase due to the environment or other equipment, the bearing also will endure more radial and axial force. This also will reduce the life of bearing;

■ If the coolant temperature is increased by 10 °C, the grease lifetime and regreasing interval is halved.

Location of the terminal box



The terminal box position of JEM1 series motor is on the top of house, drive end (standard position). It can also be located on right or left side of the motor house.



If there is interfere between the terminal box and other components, the terminal box can be moved from the drive end (DE) to non-drive end (NDE).

Cooling and ventilation

The JEM1 standard motors are fitted with a radial flow fan, the fan is bi-directional rotation, the cooling method is IC411 in accordance with IEC60034-6.

Backward curved fan is optional to reduce the ventilation noise. In this case the motor could rotate in only one direction.

For some special application, separately driven fan should be considered to be configured.

■ The use of a separately driven fan is recommended to increase motor utilization at low speed;

■ When motor speed significantly higher than the synchronous speed, the separately fan is also recommended to be used. It can help reduce the motor noise.

For some application like fan, the motor without fan is optional. In this case the motor must be cooled by the air overflowed its surface, the cooling method is IC418.

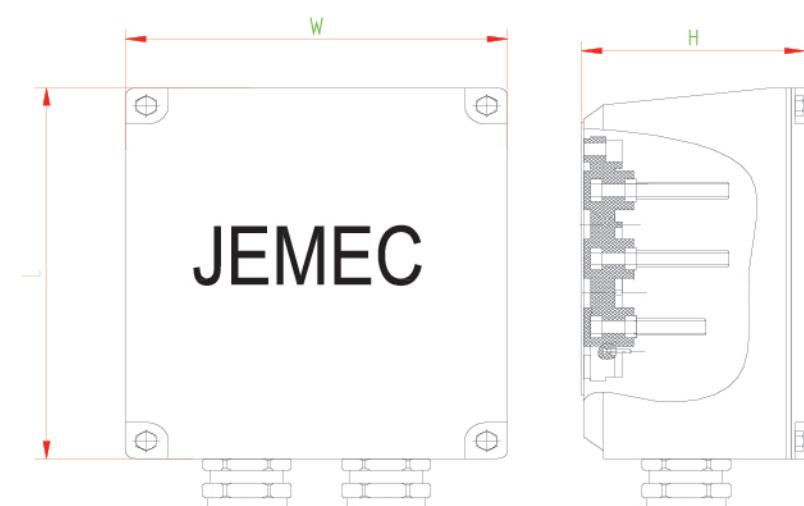
Lift ring (Horizontal mounting) -IE1 ~ IE3

Frame size	Lift ring	Quantity	Mounting location
80	-	-	-
90~112	M8	1	Top
132	M10	1	Top
160~180	M12	1	Top
200	M16	1	Top
225	M20	1	Top
250	M24	1	Top
280~315	M30	1	Top
355	M36	1	Top

Lift ring (Horizontal mounting) -IE4

Frame size	Lift ring	Quantity	Mounting location
80	-	-	-
90~112	M8	1	Top
132	M10	1	Top
160~180	M12	1	Top
200	M16	1	Top
225	M20	1	Top
250	M24	1	Top
280~315	M30	1	Top
355	M36	1	Top

Main terminal box



Frame size	Overall dimensions(W*L*H)	Size of outlets and number	Wiring terminal dimensions	Grounding screw dimensions
80	92x92x58	1-M25x1.5	M4	M4
90~100	100x100x65	1-M25x1.5	M4	M4
112~132	108x116x73	2-M32x1.5	M5	M5
160~180	160x170x87	2-M40x1.5	M6	M6
200~225	188x208x87	2-M50x1.5	M8	M8
250~280	216x246x108	2-M63x1.5	M10	M8
315	280x320x170	2-M63x1.5	M12	M12
355	330x380x193	2-M63x1.5	M16	M12

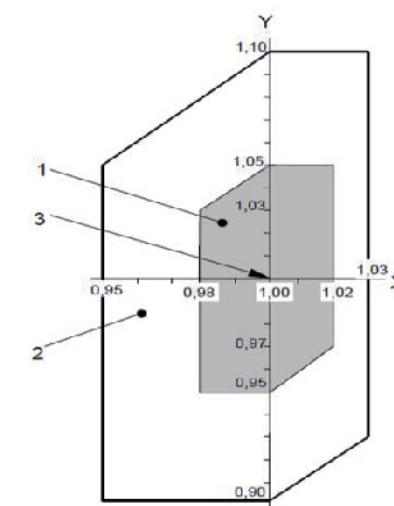
Electrical design

Rated output

The rated output power of JEM series motors means that the motor runs under continuous duty S1 operation when operated at ambient temperature from -20 °C to 40 °C and at altitudes of up to 1000 m over sea.

Voltage and frequency

According to IEC 60034-1, the voltage and frequency fluctuations are differentiated between Category A (combination of voltage deviation ±5 % and frequency deviation ±2%) and Category B (combination of voltage deviation ±10 % and frequency deviation +3 % / -5 %). JEM1 series motors can supply their rated torque in both Category A and B. In Category A, the temperature rise is approximately 10 K higher than during normal operation.



- X axis: Frequency p.u
- Y axis: Voltage p.u
- 1: Zone A
- 2: Zone B (outside Zone A)
- 3: Rating point

Electrical design

Tolerance for electrical data

No.	Quantity	Tolerance
1	Efficiency η $P_{\text{rated}} \leq 150\text{kW}$ $P_{\text{rated}} > 150\text{kW}$	-15% of $(1 - \eta)$ -10% of $(1 - \eta)$
2	Power factor	-1/6 $(1 - \cos \phi)$ Minimum absolute value: 0.02 Maximum absolute value: 0.07
3	Slip (at full load and working temperature) $P_{\text{rated}} < 1\text{kW}$ $P_{\text{rated}} \geq 1\text{kW}$	Slip $\pm 30\%$ Slip $\pm 20\%$
4	Locked rotor current	+20%
5	Locked rotor torque	-15% ~ +25%
6	Breakdown torque	-10%
7	Moment of inertia	$\pm 10\%$
8	Current of no load	+30%
9	Rated current	+10%

Overload times

According to IEC60034-1, JEM series motors are designed to withstand overload capacity of 1.5 times rated current for 2 minutes at rated voltage and frequency.

Insulation system

JEM series motors are designed for insulation class F (155 °C) with temperature rise class B (80K). If the motor works at high ambient temperature, or there's factors affect the motor cooling, insulation class H is optional to increase the motor's reliability.

Motor protection

winding protection

When motor encounter failures such as overload, over/under voltage, shortage, phase loss etc, the motor's winding temperature may exceed its insulation maximum withstand temperature, cause the motor damage. To use of thermal protectors and thermal detectors incorporated into the stator winding in order to protect them against serious damage due to thermal overloads.

PTC thermistors protection

A PTC thermistors is a typical thermally sensitive semi-conductor resistors, when the temperature exceeds the certain temperature (Curie temperature), the resistance increase significantly with temperature. When a limit temperature is reached (nominal tripping temperature), the resistance of PTC thermistors will have a step change. This is evaluated by a tripping unit and can be used to open auxiliary circuits.

Motor winding is protected with PTC thermistors with 3 embedded temperature sensors for tripping, the tripping temperature is optional.

For JEM series motor with class F insulation, the tripping temperature is 150 °C

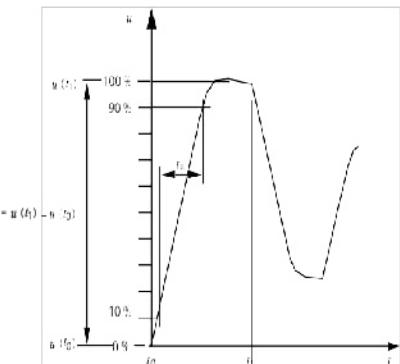
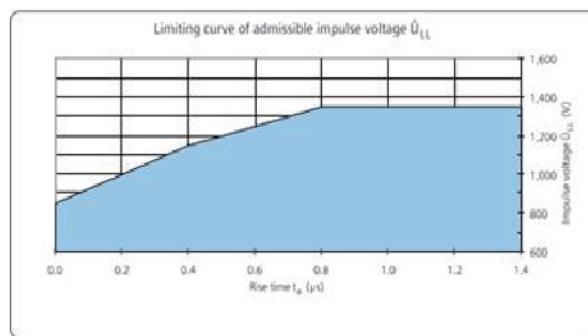
Motor winding is protected with two sets of three temperature sensors, one set is for warning, another set for tripping. For JEM1 series motor with class F insulation, the warning temperature is 140 °C, and tripping temperature is 150 °C.

PT100 resistance thermometers protection

PT100 platinum thermometers are a high precision, high sensitivity, better linear temperature resistance, more stable performance, and high reliability sensor. For JEM series motors whose frame size above 280, PT100s are optional. Normally each phase winding equips 2 PT100s, 6 PT100s for 3 phase windings of which 3 for operation, 3 for spare.

Bearing protection

Overheating is a major indicator of an underlying problem affecting a bearing, so it is an important measure to keep the motor running safe by monitoring the bearings' temperature. The temperature is monitored through PT100 resistance thermometers screwed into the bearing plates of motor driven end(DE) and non-drive-end(NDE). The wires are routed through the main connection box. It is optional for JEM series frame size 280 and above motors.



Anti-condensation heater

Motors whose windings are at risk of condensation due to the climatic conditions, e.g. inactive motors in humid atmospheres or motors that are subjected to widely fluctuating temperatures can be equipped with anti-condensation heaters.

Anti-condensation heaters must be switched off during operation. When motor shut down, the heaters must be switched on.

Anti-condensation heater is optional for all JEM series electric motors.

Inverter fed operation

Standard JEM series motor supports limited VSD application .

Voltage withstand levels

The insulation system of converter fed motor is subject to higher dielectric stresses than in the case of sinusoidal power supply. The dielectric stress of the winding insulation is determined by the peak voltage, short rise time and high repetition rate of the impulses produced by the converter, the characteristics and the length of the connection leads between converter and motor, the design of the winding and other systems parameters.

The standard insulation of the JEM series motors is designed to withstand voltage peak and rise time which is shown in the diagram

JEM series motor has optional reinforced insulation system for inverter-fed operation that the voltage peak and rise time exceeds the above chart.

The values refer to standard IEC 60034-17 and GB/T 20161.

Bearing current

When the motors are fed by inverter, harmful shaft current will be generated. The current will destroy the bearing in a relevant short time. So, for motor frame size 250 and above, measures must be taken to prevent the bearing current. JEM series motors have the following options to prevent bearing current.

- Insulation bearings
- Insulation end-shield
- High temperate coating ceramics shaft

